

CREW: 157 WORK ORDER TYPE: PD REPAIR

02-60456-50

ISSUE DATE 01/06/11

Page 1 Of 4

Originator : PHILLIP HAILES Schedule Date :
Planner : RONALD TAYLOR Priority : 3A
Drawing No : 1SGB-M2064A Clearance : NO
Equip No/Cat: 1SGB--0 2 Tag Request :
Project ID : Text ID :
Shutdown : U Unit Frequency : NOT SCHEDULED
Ref No : Last Reading : No Reading

Date Completed: _____ Failure Code: _____
Completed By : _____ Signature : _____
Accepted By : _____ Signature : _____

** Delay Codes Legend **

W=Whse C=CrSp T=Tag TL=Tool P=Plan
** Record Time Daily ** Delays

Step	Job Scope	MN	DY	Safety and Additional Information	Emp No	Date	Hours	Code/Hrs
1	OPEN / CLOSE ACCESS DOORS AND MANWAYS TO THE OVERFIRE AIR DUCT FOR INSPECTION AND REPAIRS TO THE DAMPER LINKAGE PILLOWBLOCK BEARINGS. NOTE: THE BEARING INSERTS CURRENTLY IN THE PILLOWBLOCKS WILL NOT HOLD UP TO THE TEMPERATURE INSIDE THE DUCT. HIGHER TEMPERATURE RATED BEARING "INSERTS" HAVE BEEN SENT BY VENDOR. NEED TO REPLACE THE BEARING INSERTS IN ALL OF THE PILLOWBLOCK BEARINGS FOR THE DAMPER LINKAGE INSIDE THE AIR DUCT. ** CONTACT (PHIL HAILES, x6438) FOR MORE DETAILS. UNIT-1 BOILER, EAST AND WEST SIDES. 9TH FLOOR ----- FRONT & REAR WINDBOXES ***** JOB SCOPE: ***** A. LIGHTS - IF REQUIRED. TOOL NUMBERS = 4971 AND 6741 B. OPEN DOORS AND MANWAYS AS DIRECTED. C. INSTALL TEMPORARY LIGHTING AS DIRECTED. ** AFTER ENGINEERING INSPECTION ** D. MAKE ANY REPAIRS AS REQUESTED BY ENGINEERING.	4	1	** SAFETY / ENVIRONMENTAL REQUIREMENTS: ** 1. THESE AREAS ARE CONSIDERED TO BE CONFINED SPACES. ENTRY INTO THESE AREAS AND ACTIVITIES WHILE INSIDE ARE GOVERNED BY IPSC PAI #195, #75, et al. 2. CONFINED SPACE DOOR CLOSING IS CONTROLLED BY THE PROCEDURES WITHIN IPSC PAI #75, et al. 3. HOT WORK PERMIT REQUIRED BEFORE DOING ANY CUTTING OR WELDING. 4. WATCH PINCH POINTS, BE AWARE OF SHARP EDGES. 5. ALWAYS WEAR ALL REQUIRED PPE. ***** ADDITIONAL INFORMATION ***** 1. NOTHING HAS BEEN STAGED ON THIS WORK ORDER. NEW BEARING INSTERTS, THAT WERE SENT BY VENDOR, ARE LOCATED IN MY STAGING AREA (RON TAYLOR). 2. PLEASE CONTACT (PHIL HAILES, x6438) WHEN THE ACCESS DOORS HAVE BEEN OPEN AND/OR FOR MORE INFORMATION. ** IMPORTANT NOTICE ** YOU ARE RESPONSIBLE FOR YOUR OWN SAFETY AND MUST ENSURE THAT THE REQUIRED PPE IS WORN FOR EVERY JOB YOU ARE DOING. IF YOU HAVE ANY QUESTIONS CONCERNING THE WORK RULES, SAFETY CODES, OR REQUIRED PPE, PLEASE CONTACT YOUR SUPERVISOR.				

Job Feedback/Historical Notes:



02-60456-50

IP7_037436

CREW: 157

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02-60456-50

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Page 2 Of 4

Step	Job Scope Cont'd	MN	DY	Safety and Additional Information Cont'd	Notes Cont'd:
1	E. REMOVE EACH PILLOWBLOCK BEARING.				
	F. LOOSEN OR REMOVE THE ALLEN HEAD SET SCREW HOLDING THE BEARING INSERT.				
	G. POSITION THE INSERT AND REMOVE IT FROM THE PILLOWBLOCK.				
	H. INSTALL THE NEW BEARING INSERT INTO THE PILLOWBLOCK, POSITION AND TIGHTEN THE SET SCREW. **BE SURE TO USE THE PROPER SIZE INSERT FOR THE SHAFT IT WILL BE PLACED ON.				
	I. INSTALL THE PILLOWBLOCK BEARING BACK ONTO THE SHAFT AS DIRECTED.				
	J. REMOVE TEMP LIGHTING AND RETURN IT TO THE TOOLROOM, IF USED.				
	K. CLOSE DOORS. REPLACE GASKETS AND SEALS AS NEEDED / DIRECTED. > REVIEW IPSC PAI #75 BEFORE CLOSING ANY DOORS OR MANWAYS!				
	L. CLEAN UP AFTER YOURSELF PLEASE.				
	M. NOTE ANY ADDITIONAL WORK CHARGED TO THIS WORK ORDER.				
	** ADDITIONAL INSTRUCTION BY SUPERVISOR **				

IP7_037437

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02-60456-50

ISSUE DATE 01/06/11

Page 3 Of 4

** Work Order Parts List **

Part No	Description	PO/Req/SIR	Date Due	U/M	Reqd	Commit	Issued/Rcvd
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1 73487	RESPIRATOR, FILTER	S 265716	11/26/03	PK	1	0	1
2 DIRECT	LINKAGE BEARING WORK, OVERFIRE AIR, UNIT 1	04-36703	12/09/03	LT	1	0	1

IP7_037438

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Page 4 Of 4

** Work Order Tools List **

Ln	Tool No	Noun Qualifier	Measure 1	Measure 2	Measure 3	Rqd
1	459	BANDSAW, PORTABLE	3 1/2"RDX			1

IP7_037439